

Pyrometers for combustors

Overview

Digital special pyrometers with RS-485 interface



Special features

- For temperature measurements between 700 °C and 2500 °C
- Temperature linear output 0/4 to 20mA
- Integrated RS-485 interface

- Integrated laser aiming light or video camera
- Robust stainless steel housing
- Very short response times from 5 ms

Description and application

The digital special pyrometer PYROSPOT DSR 54NF is specifically designed for industrial purposes. The devices can be particularly used for measuring the temperature of luminous flames with variable soot parts. It measures the infrared radiation just like a ratio pyrometer in two adjacent wavelengths but additionally corrects the typical measurement error that occurs at measurements on luminous flames.

The solid and compact stainless steel housing allows usage even under rough environmental conditions. Measuring spot sizes from 3.5 mm for the PYROSPOT DSR 54N can be easily realized. With a minimal response time of only 5 ms (t_{95}) the devices are usable for fast measuring tasks.

The temperature linear standard output signal of 0/4 to 20 mA allows an easy implementation in existing measurement and control systems.

Use the optional integrated red laser aiming light for the exact aiming of the pyrometer to the measurement object .The optional integrated video camera module (DSR 54NFV) provides an antiglare aiming of the pyrometer even when the measurement object is very hot. It substantially facilitates the adjustment under difficult local conditions where the pyrometer is not easy to reach or the measurement object cannot be seen directly.

The PYROSPOT DSR 54NF possesses a RS-485 interface. The devices are bus-compatible in this way and use the Modbus RTU protocol.

You can connect the pyrometer via an optionally available interface adaptor RS-485 to USB with a PC. Connect the pyrometer to a PC to adjust the parameters sooth factor, ratio correction, emissivity, sub temperature range, data storage settings and response time to the application by using the comfortable parameterizing and evaluation software PYROSOFT Spot.

Typical application areas:

- Measurement of lighting flames
- Carbon dust and oilcombustion system
- Waste bunkers
- Combustors



Bildnachweis: Stahl-Zentrum, SMS Group



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| chnical data | | | | | |
|--|---|------------|-------------------|------------|--|
| pe | DSR 54NF/DSR 54NFV | | | | |
| mperature range ¹ | 700 °C to 1800 °C | | 800 °C to 2500 °C | | |
| stance ratio | 200:1 | | 200:1 | | |
| otics | several fixed optics (type 650, 2000, 4000) | | | | |
| Part number | Laser | Video | Laser | Video | |
| 650 | 5542063243 | 5542083243 | 5542063244 | 5542083244 | |
| 2000 | 5542066243 | 5542086243 | 5542066244 | 5542086244 | |
| 4000 | 5542067243 | 5542087243 | 5542067244 | 5542087244 | |
| b temperature range of alog output | adjustable within temperature range, minimum span 50 °C | | | | |
| ectral range | 0.7 μm to 1.1 μm | | | | |
| tio correction K | 0.800 to 1.200 | | | | |
| nissivity ε | 0.050 to 1.000 | | | | |
| ot factor n | 0.50 to 2.50 | | | | |
| sponse time (t ₉₅) | 5 ms ² , adjustable up to 100 s | | | | |
| easurement uncertainty ³ | 0.5 % of measured value in °C + 1 K | | | | |
| producibility ³ | 0.2 % of measured value in °C + 0.5 K | | | | |
| ETD ^{3,4} | 0.1 K | | | | |
| ansmittance | 50 % to 100 % | | | | |
| nbient radiation | adjustable within temperature range | | | | |
| ıtput | 0/4 mA to 20 mA, temperature linear, burden max. 500 Ω (galvanically isolated) | | | | |
| erface | RS-485 (galvanically isolated), half duplex, max. 115 kBd, Modbus RTU | | | | |
| ming | DSR 54NF: Laser aiming light, 630 680 nm, class II, < 1 mW DSR 54NFV: Video camera, composite video signal PAL (B), 50Hz (galvanically isolated), optional NTSC (M), 60 Hz | | | | |
| vitching output/threshold | 1 Opto-Relais, R_{last} min. 48 Ω (galvanisch getrennt)/beliebig einstellbar innerhalb des Grundmessbereichs | | | | |
| rameters | Adjustable via interface and software: soot factor, ratio correction, emissivity, transmittance, response time, data storage settings, sub range of measurement output, switching thresholds of switching output | | | | |
| wer supply | 24V DC \pm 25 %, residual ripple 500 mV | | | | |
| wer consumption | max. 1.5 W (without load at switching output) | | | | |
| perating temperature | 0 °C to 70 °C | | | | |
| orage temperature | −20 °C to 70 °C | | | | |
| eight | approx. 600 g | | | | |
| ousing | stainless steel round housing with plug connector, length: approx. 105 mm, \varnothing 50 mm | | | | |
| fety class | IP65 according to DIN EN 60529 and DIN 40050 | | | | |
| st regulations | EN 55 011:1998, limit class A | | | | |
| symbol | according to EU regulations | | | | |
| ope of delivery | PYROSPOT DSR 54NF/DSR 54NFV, manual, inspection sheet, software PYROSOFT Spot, without connection cable (please order separately) | | | | |
| eight pusing fety class st regulations symbol ope of delivery | approx. 600 g stainless steel round housing with plug connector, length: approx. 105 mm, Ø 50 mm IP65 according to DIN EN 60529 and DIN 40050 EN 55 011:1998, limit class A according to EU regulations PYROSPOT DSR 54NF/DSR 54NFV, manual, inspection sheet, software PYROSOFT Spot, without connection cable (pleas | | | | |

| Fixed optics | | | | |
|---------------------------|-----------------|---------|----------|----------|
| Measuring distance a [mm] | Aperture D [mm] | a = 650 | a = 2000 | a = 4000 |
| Temperature range | | | | |
| 700 °C to 1800 °C | 6.0 | 3.5 | 10.0 | 20.0 |
| 800 °C to 2500 °C | 6.0 | 3.5 | 10.0 | 20.0 |

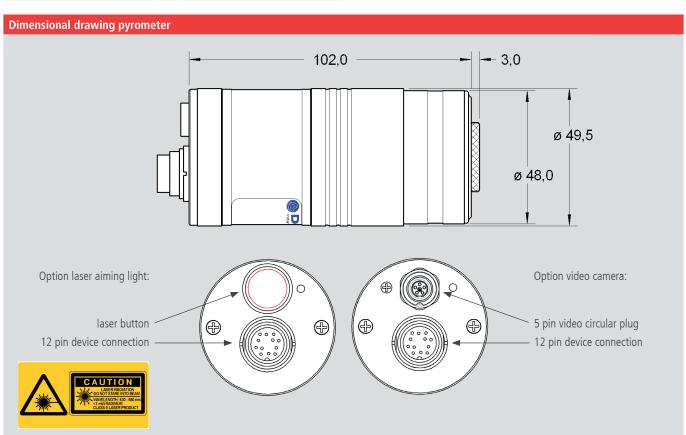


Pyrometers for combustors

| Technical data Video-Kamera (DSR 54NFV) | | |
|---|--|--|
| Video signal | Composite video signal approx. 1Vss at 75 Ω (galvanically isolated, video signal can be deactivated via software) | |
| Color norm | PAL (B), 50 Hz (optional color norm NTSC (M), 60 Hz) | |
| Resolution | 1/3 inch video chip 628×586 pixels (NTSC option: 510×496 pixels) | |
| Exposure control | automatic | |
| Visible field | approx. 8 % \times 6 % of adjusted measurement distance (NTSC option: 6.5 % \times 5 %) | |
| Date/time | Real-time clock with minimum 3 days power reserve, adjustable via software | |
| Durable image displays | Target mark in measurement spot size , measurement temperature, emissivity | |
| Optional image displays | Via software: serial number, device name or user-defined text (16 characters), date, time, temperature unit °C/°F, 12/24 hours display | |

Pyrometer with TFT monitor

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Pyrometers for combustors

| Electrical, mech | nanical and optical ac | cessories¹ | Part number | |
|---|---|---|--|------------|
| Connection cable, straight plug, 12 pin | | length 2 m length 5 m length 10 m length 15 m length 20 m length 25 m length 30 m | 3310A11111 3310A11112 3310A11113 3310A11114 3310A11115 3310A11116 3310A11117 | |
| Video connection | cable | length 2 m length 5 m length 10 m length 15 m length 20 m length 25 m length 30 m | 3310A16521 3310A16522 3310A16523 3310A16524 3310A16525 3310A16526 3310A16527 | |
| Mounting angle | | adjustable | 3310A21050 | |
| Cooling jacket | | including air purge unit, without mounting angle | 3310A23050 | |
| Ball flange | | thread M40 \times 1.5 | 3310A24020 | |
| Air purge unit | | | 3310A22050 | |
| Power supply PSU | J 15 | 24 V DC, 0.6 A | 3310A12010 | |
| Ring nut | | with quartz glass window with sapphire glass window | 3310A34022 3310A34052 | |
| TFT monitor | TFT monitor industrial | 3.5" with 2 m connection cable ² | 3310A16110 | 3310A16120 |
| Adaptor | | video/USB | 3310A14030 | |
| DHP 1040 | | handheld programming device | 3310A17010 | |
| ¹ More accessories | ¹ More accessories on request. ² Cable lengths 5 m and 10 m also available. | | | |

| Selected accessories | | | |
|----------------------------|----------------------------------|--------------------------------------|--|
| Mounting angle, adjustable | Cooling jacket | Air purge unit | |
| Part number: 3310A21050 | Part number: 3310A23050 | Part number: 3310A22050 | |
| Ball flange | Screwed coupling for ball flange | Handheld programming device DHP 1040 | |
| Part number: 3310A24020 | Part number: 3310A24021 | Part number: 3310A17010 | |



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